

Date: Wednesday, 22/10/2008 4:06:21 PM
 User: Julie Dawson

Process Sheet

| | |
|--|--|
| Customer : CC-DAR01 Dart Aerospace Ltd. | Drawing Name : ANGLE BRACE ASSEMBLY |
| Job Number : 42853 | |
| Estimate Number : 13326 | |
| P.O. Number : | Part Number : D3783045 |
| This Issue : 22/10/2008 S.O. No. : | Drawing Number : D3783 REVA |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : / / Type : SMALL /MED FAB | Drawing Revision : A |
| Previous Run : 42852 | Material : |
| Written By : | Due Date : 29/10/2008 Qty: 4 Um: Each |
| Checked & Approved By : <u>JUD 08.10.22</u> | |
| Comment : Est Rev:A 08-05-19 new issue DD verified by:ec Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC | |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|-------------|-----------------------|
| 1.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

| | | |
|-----|--------|------|
| 2.0 | D37695 | Tube |
|-----|--------|------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
 Tube
 batch: B43194

| | | |
|-----|--------|--------|
| 3.0 | D37651 | Clevis |
|-----|--------|--------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)
 Clevis
 batch: B 42766

| | | |
|-----|--------|------|
| 4.0 | AN513A | Bolt |
|-----|--------|------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)
 Bolt
 batch: M109740

| | | |
|-----|------------|--------|
| 5.0 | AN960JD516 | Washer |
|-----|------------|--------|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)
 Washer
 batch: M109752
 or (NAS1149D0568J)batch: _____

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Wednesday, 22/10/2008 4:06:21 PM
User: Julie Dawson

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: ANGLE BRACE ASSEMBLY

Job Number: 42853

Part Number: D3783045

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Nut

batch: M109297

09/01/27

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3783

09/01/27

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

09/01/27

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 256

9/1/27

30

62

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/01/28

Job Completion



09/01/28

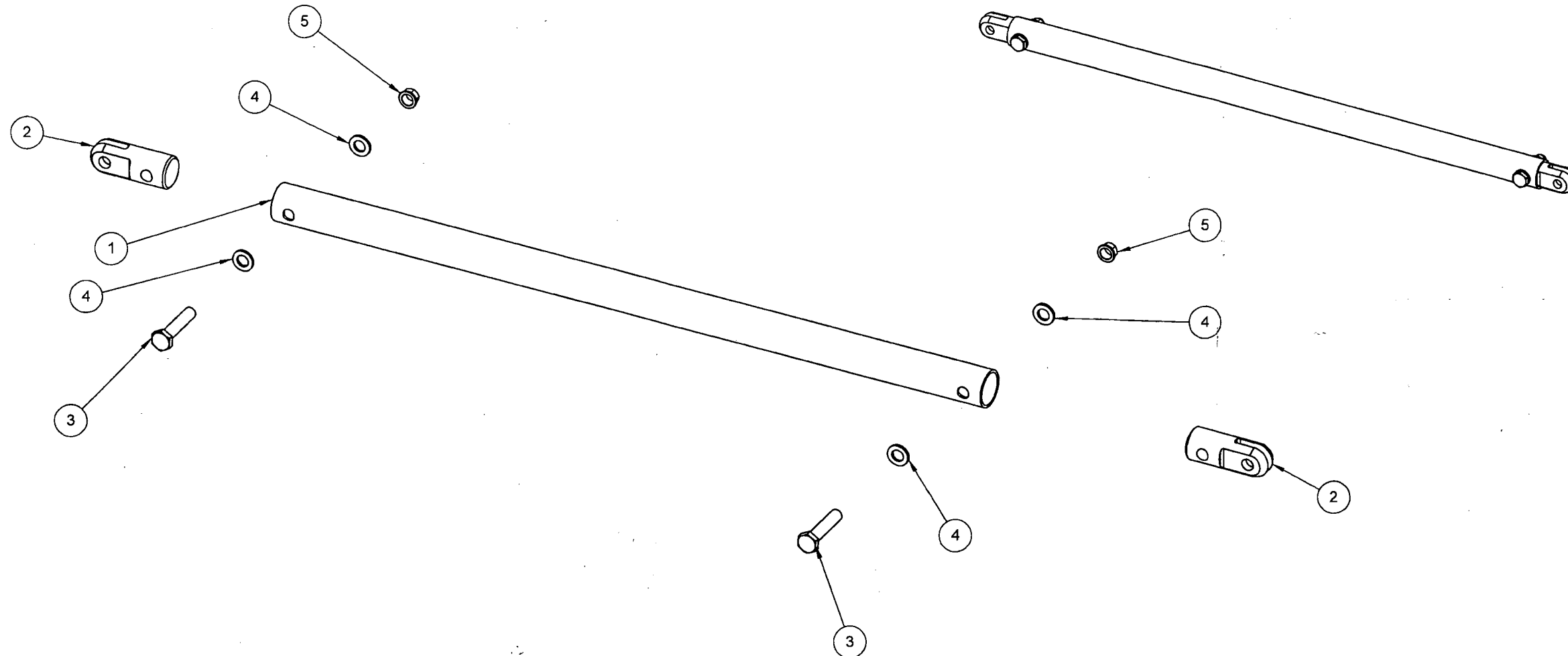
| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



D3783-045 ANGLE BRACE ASSY

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. (-045) |
|----------|---------------|---------------------|-------------|
| 1 | D3769-5 | TUBE | 1 |
| 2 | D3765-1 | CLEVIS | 2 |
| 3 | AN5-13A | BOLT | 2 |
| 4 | NAS1149D0568J | WASHER (AN960JD516) | 4 |
| 5 | MS21042L5 | NUT | 2 |

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.63 lbs

| | | |
|------------|--------------------|--|
| DESIGN | HS | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA |
| DRAWN | HS | |
| CHECKED | <i>[Signature]</i> | DRAWING NO. D3783 |
| MFG. APPR. | <i>[Signature]</i> | REV. A SHEET 3 OF 3 |
| APPROVED | <i>[Signature]</i> | TITLE BRACE ASSEMBLY |
| DE APPR. | <i>[Signature]</i> | SCALE NTS |
| DATE | 08.06.04 | COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. |

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WITHOUT NOTICE
WORK ORDER
NO. **42852**

RELEASED
08-06-14